

NATE DUE 19/02/25



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SWA6A-500
Job Sheet 189836



Part No: SWA6A-500

Job Qty: 12 pcs

Part Name: Semi Rings



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/31/19

Job Tracking No:

Due Date: 2/15/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG SWA6A-500 Rev2 IPP Rev A 17.11.20 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	
95	SL-2500Y - 1	12 pcs		2/15/19	0.00	2.40	SL-2500Y - 1	
100	QC 2	12 pcs		2/15/19	0.00	0.00	QC 2 - 1	
							QC 2 - 12	
							QC 2 - 14	
							QC 2 - 17	
							QC 2 - 19	
							QC 2 - 2	
							QC 2 - 20	
							QC 2 - 22	
							QC 2 - 23	
							QC 2 - 25	
							QC 2 - 32	
							QC 2 - 33	
							QC 2 - 35	
							QC 2 - 38	
							QC 2 - 39	
							QC 2 - 4	
							QC 2 - 40	
							QC 2 - 44	
							QC 2 - 45	
							QC 2 - 48	
							QC 2 - 49	
							QC 2 - 50	
							QC 2 - 51	
							QC 2 - 52	
							QC 2 - 54	
							QC 2 - 56	
							QC 2 - 57	
							QC 2 - 62	
							QC 2 - 63	
							QC 2 - 8	



Date: 02/12/19

DAS

PMP 2019-01-5612
9-89

130 QC 8	12 pcs	2/15/19	0.00 0.00	QC 8 - 12 QC 8 - 14 QC 8 - 17 QC 8 - 20 QC 8 - 25 QC 8 - 3 QC 8 - 32 QC 8 - 33 QC 8 - 35 QC 8 - 38 QC 8 - 39 QC 8 - 4 QC 8 - 44 QC 8 - 45 QC 8 - 49 QC 8 - 58 QC 8 - 8 QC 8 - 9 QC 8 - 68 QC 8 - 67 QC 8 - 1 (A)
140 Packaging 3-1 - Stock - B4B	12 pcs	2/15/19	0.00 0.00	Packaging 3 - 1 - B4B Packaging 3 - 2 - B4B Packaging 3 - 3 - B4B Packaging 3 - 4 - B4B Packaging 3 - 5 - B4B Packaging 3 - 6 - B4B Packaging 3 - 7 - B4B Packaging 3 - 8 - B4B Packaging 3 - 9 - B4B Packaging 3 - 10 - B4B Packaging 3 - 11 - B4B Packaging 3 - 12 - B4B Packaging 3 - 13 - B4B Packaging 3 - 14 - B4B Packaging 3 - 15 - B4B Packaging 3 - 16 - B4B Packaging 3 - 17 - B4B Packaging 3 - 18 - B4B Packaging 3 - 19 - B4B Packaging 3 - 20 - B4B Packaging 3 - 21 - B4B Packaging 3 - 22 - B4B Packaging 3 - 23 - B4B Packaging 3 - 24 - B4B Packaging 3 - 25 - B4B Packaging 3 - 26 - B4B Packaging 3 - 27 - B4B Packaging 3 - 28 - B4B Packaging 3 - 29 - B4B Packaging 3 - 30 - B4B Packaging 3 - 31 - B4B Packaging 3 - 32 - B4B Packaging 3 - 33 - B4B Packaging 3 - 34 - B4B Packaging 3 - 35 - B4B Packaging 3 - 36 - B4B
150 QC 21 - SA	12 pcs	2/15/19	0.00 0.00	QC 21 - SA - 21 QC 21 - SA - 70

Part Op 95 - SL2500Y (MORI SL2500Y LATHE) 1-Machine as per folio FB710 FOLIO REV: A DWG REV: 2Descriptions: 2-Deburr ***two rings makes one piece***

100 - (QC2- Inspect parts off machine FAI/FAIB)

130 - (QC8- Inspect parts - second check)

140 - (Identify as per dwg & Stock Location: _____) ***NOTE*** 1 RING IS TWO HALVES.

150 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M17-4-H1150-R2.500	17-4 SS H1150 Round Bar 2.500"	.5880 ft (.049 ea) 1.176 (.098)	95-SL-2500Y - 1	5151 403 1.384'

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
95-SL-2500Y - 1	M17-4-H1150-R2.500	1	0	0

Part Specifications

Specifications could not be found.

Plex 1/31/19 7:33 AM Dart.lajeunesse.marie

DART AEROSPACE LTD	Work Order:	1000000000
Description: SEMI-RING	Part Number:	SWAGA
Inspection Dwg: SWAGA	Rev: 2	Page 1 of 1

INSPECTION SHEET

DAS
56

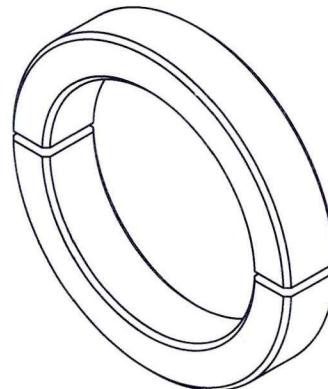
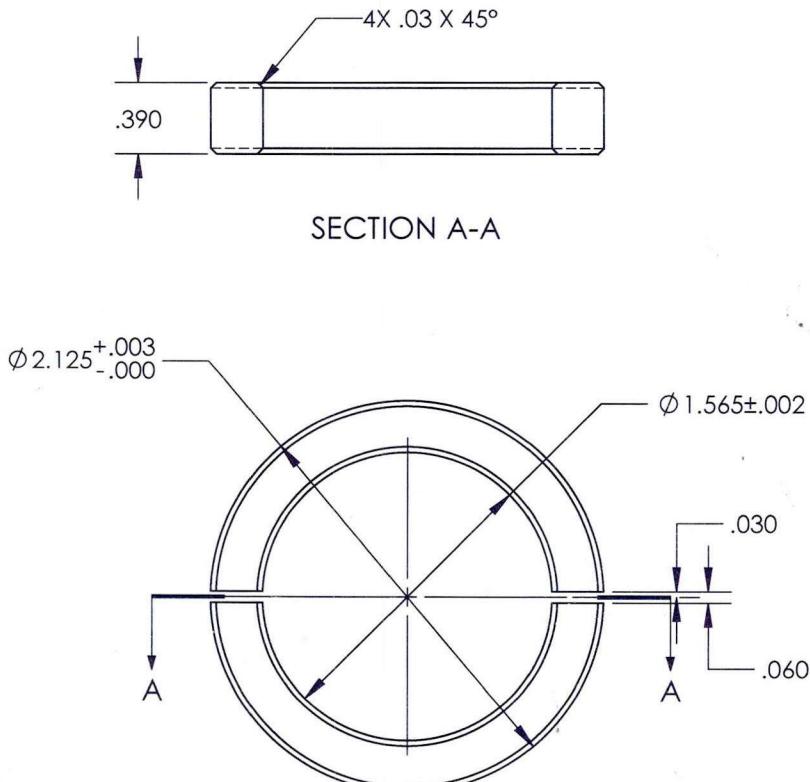
Measured by:	PMP 9-89	Checked by:	B.F	QC Inspector:	
Date:	2019-02-12	Date:	19-02-14	Date:	

Engineering Approval:
(If necessary) _____ **Date:** _____

Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

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REV		DESCRIPTION		DATE	INITIAL	APPROVED
2		AS DRAWN BY CANAM		11/19/2012	JAG	



SHC
REF
ENC
UNCONTROLLED COPY
SUBJECT: SEMI-RING
WITH
WOI
NO. 189836 MWT
19-01-31

RB		RED BARN MACHINE	
TITLE		SEMI - RING	
DWG NO.		SWA6A-500	
MATL 17-4, H1150		DRAWN BY: CANAM	
UNLESS OTHERWISE SPECIFIED		APPROVED D Weil	
DIMENSIONS ARE IN INCHES		HEAT	
.XXX ± .005		TREAT	
.XX ± .01		FINISH	
.X ± .1		SPEC	
1. BREAK ALL SHARP EDGES .015 x 45°		USED ON MODEL	
OR .015R			
2. DIMENSIONAL LIMITS APPLY AFTER			
PLATING			

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			SWA6A-500	1	SEMI - RING	17-4, H1150	Ø2-1/4 X 1/2

SCALE 1:1 DATE 2/4/2002 SHEET 1 OF 1

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only

Job: _____ Part No. _____		DISPOSITION		DEPARTMENT/PROCESS			
		Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/>	Skid-tube <input type="checkbox"/> Machining <input type="checkbox"/> Large Fab <input type="checkbox"/>	Cross tube <input type="checkbox"/> Small Fab <input type="checkbox"/> Finishing <input type="checkbox"/>	Eng. (Non-AW) <input type="checkbox"/> Prod. Eng. Coor. <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/>	Engineering <input type="checkbox"/> Water Jet <input type="checkbox"/> Supplier <input type="checkbox"/> Quality <input type="checkbox"/>	
Date : _____	Sequence #: _____	QTY Affected : _____			MRB (QSI042)		
Description Work Order Deviation		Disposition			Completed By		
					Lead hand / Supervisor		
					QC / QA Coordinator		
Root Cause		FAULT CATEGORY					
Operator <input type="checkbox"/>	Pressure/Forced <input type="checkbox"/>	Contamination <input type="checkbox"/>	Power Loss/Surge <input type="checkbox"/>	Positioned Wrong <input type="checkbox"/>			
Manufacturing Process <input type="checkbox"/>	Bending <input type="checkbox"/>	Misaligned/off center <input type="checkbox"/>	Folio/Program <input type="checkbox"/>	Outside Tolerance <input type="checkbox"/>			
Equip/Tooling <input type="checkbox"/>	Crushing <input type="checkbox"/>	BOM/Route <input type="checkbox"/>	Grain Direction <input type="checkbox"/>	Drawing <input type="checkbox"/>			
Handling/Preservation <input type="checkbox"/>	Cracks <input type="checkbox"/>	Broken/Damage/Defect <input type="checkbox"/>	Weld <input type="checkbox"/>	Finish <input type="checkbox"/>			
Material <input type="checkbox"/>	Crimp/Kink/Ripple/Wave/Twist <input type="checkbox"/>	Incomplete/Unclear Instructions <input type="checkbox"/>	Wrong Stock Pulled <input type="checkbox"/>	Part Lost/Missing <input type="checkbox"/>			
Product Improvement <input type="checkbox"/>	Marks/Chatter <input type="checkbox"/>	Drill Holes <input type="checkbox"/>	Out of Sequence <input type="checkbox"/>	Misread <input type="checkbox"/>			
Process Improvement <input type="checkbox"/>	Mislabeled <input type="checkbox"/>	Fit/Function <input type="checkbox"/>	Off-set/Set-up <input type="checkbox"/>				
Human Factors <input type="checkbox"/>	Other/Details: _____						